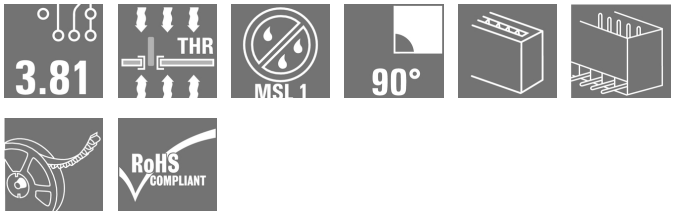
SC-SMT 3.81/02/90G 3.2SN BK RL

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany

www.weidmueller.com

Product image

Similar to illustration



High-temperature-resistant pin header (SC-SMT 90G) in 3.81-mm pitch (0.15 inch)

- Plugging direction parallel to PCB (recumbent)
- Closed (G)
- Packed either in box (BX) or on anti-static roll (tape-on-reel, RL)
- Pin length of either 1.5 mm or 3.2 mm

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.81 mm, Number of poles: 2, 90°, Solder pin length (l): 3.2 mm, tinned, black, Tape
Order No.	1862810000
Type	SC-SMT 3.81/02/90G 3.2SN BK RL
GTIN (EAN)	4032248427772
Qty.	400 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Tape

Creation date March 25, 2021 9:22:03 PM CET

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Technical data

Dimensions and weights

Depth	9.2 mm	Depth (inches)	0.362 inch
Height	10.27 mm	Height (inches)	0.404 inch
Height of lowest version	7.07 mm	Net weight	1.48 g
Width	8.31 mm	Width (inches)	0.327 inch

System specifications

Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	Outgoing elbow	90°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	0 / -0,02 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,04 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
Outside diameter of solder pad	2.1 mm	Template aperture diameter	1.9 mm
L1 in mm	3.81 mm	L1 in inches	0.15 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Volume resistance	≤5 mΩ	Can be coded	Yes

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.9 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.4 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

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Technical data

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated current (Use group B / CSA)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	11 A	Rated current (Use group D / UL 1059)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Tape	VPE length	30 mm
VPE width	330 mm	VPE height	330 mm
Tape depth (T2)	11.1 mm	Tape width (W)	32 mm
Tape pocket depth (K0)	10.6 mm	Tape pocket height (A0)	9.5 mm
Tape pocket width (B0)	8.6 mm	Tape pocket separation (P1)	16 mm
Tape hole separation (E)	1.75 mm	Tape pocket separation (F)	14.2 mm
Tape reel diameter ⌀ (A)	330 mm	Surface resistance	Rs = 10^{9} - 10^{12} Ω

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Rated current related to rated cross-section & min. No. of poles. • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • P on drawing = pitch • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

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Technical data

Approvals

Approvals	
ROHS	Conform
UL File Number Search	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	STEP

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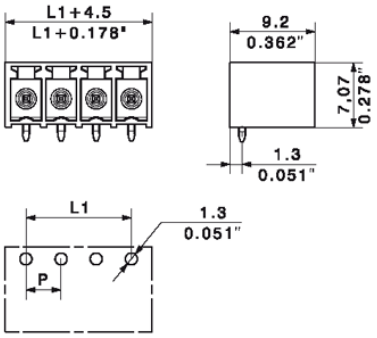
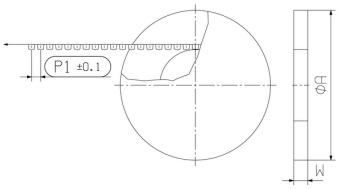
Drawings

Dimensional drawing

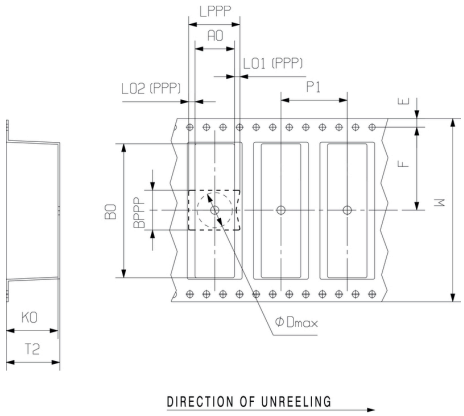


Example of use

Dimensional drawing

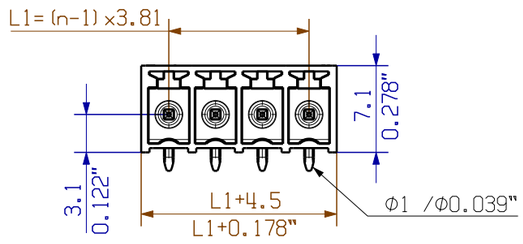


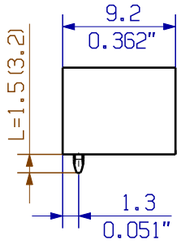
Dimensional drawing

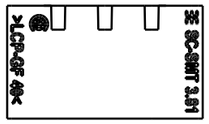


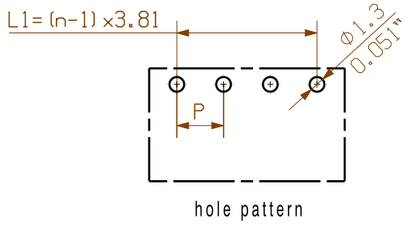
Dimensions without tolerances are no check dimensions

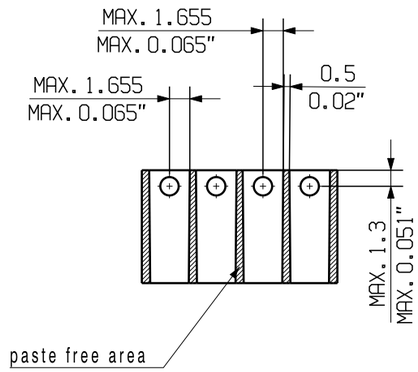
The English version is binding











1:1

pin length l	tolerance	n	L1 [mm]	L1 [Inch]
		16	57,15	2,252
		15	53,34	2,102
		14	49,53	1,951
		13	45,72	1,801
		12	41,91	1,651
		11	38,1	1,501
		10	34,29	1,351
		9	30,48	1,201
		8	26,67	1,051
		7	22,86	0,901
1,5	0,0	6	19,05	0,751
	-0,2	5	15,24	0,600
3,2	0,0	4	11,43	0,450
	-0,2	3	7,62	0,300
2.1	0,1	2	3,81	0,150
	-0,2			

P= Raster/pitch
n= Polzahl/no of poles
shown: SC-SMT3.81/04/90G

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.
The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

GENERAL TOLERANCE:
DIN ISO 2768-m

RoHS COMPLIANT

106980/5
02.08.18 HELIS_MA
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00

Modification

Cat.no.: .

Weidmüller

3 36136 27
Drawing no. Issue no.

Sheet 02 of 05 sheets

	Date	Name
Drawn	11.11.2004	POCTA_C
Responsible		AMANN_A
Checked	29.08.2018	HELIS_MA
Approved		LANG_T

Scale: 5:1

Supersedes: .

SC-SMT 3.81/02...16/90...

STIFTLEISTE
MALE HEADER

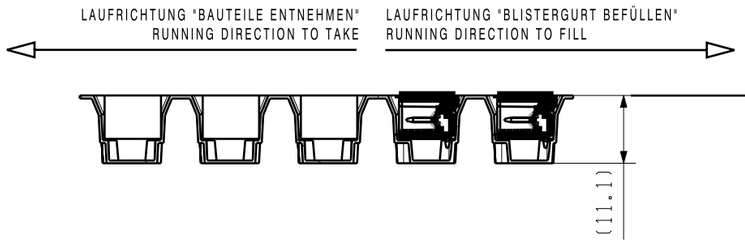
Product file: SC-SMT 3.81 7278

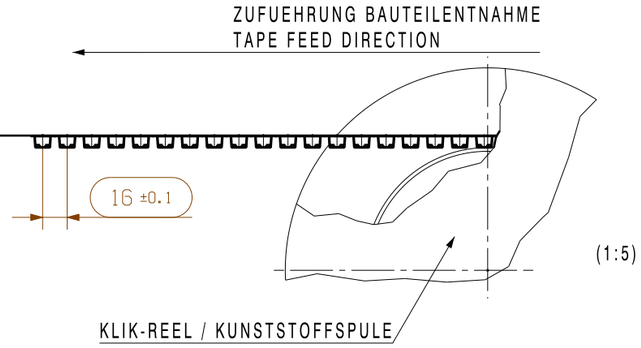
MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE
DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.

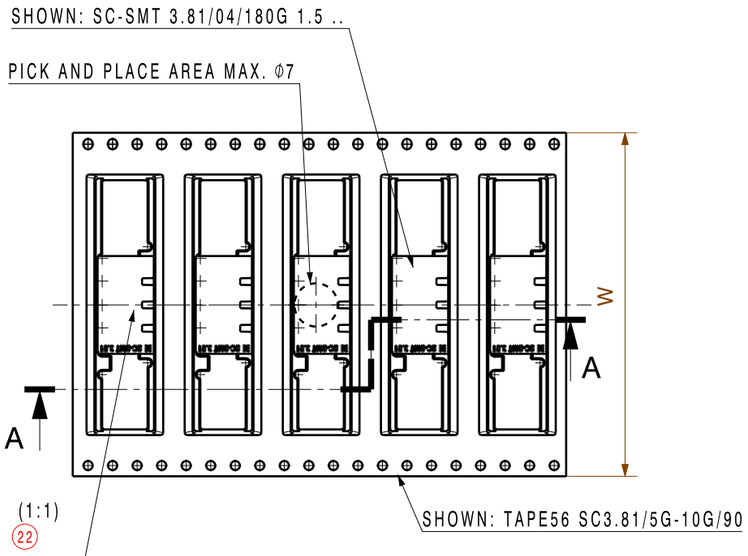
DIE DEUTSCHE VERSION IST VERBINDLICH
THE GERMAN VERSION IS BINDING

New Universal-Tape

A - A







GERADE POLZAHL DARGESTELLT/
EVEN POLE NUMBER SHOWN

UNGERADE POLZAHL DREHUNG STIFTLEISTE UM 180°/
UNEVEN POLE NUMBER PIN HEADER ROTATED 180°

STIFTLEISTEN MÜSSEN MITTIG IM TAPE SITZEN /
PIN HEADER ASSEMBLED IN THE MIDDLE

22

TAPEBREITE/ TAPEWIDTH (MAT.NR.)	POL ZAHL NO OF POLS	SC-SMT 3.81/../90.. **1.5 BK**		SC-SMT 3.81/../90.. **3.2 BK**		SC-SMT 3.81/../90.. **2.1 BK**		SC-SMT 3.81/../90.. **1.5 OR**	
		BESTELLNR./CAT.NO.		BESTELLNR./CAT.NO.		BESTELLNR./CAT.NO.		BESTELLNR./CAT.NO.	
W	n	G	LF	G	LF	G	LF	G	LF
32 (1437290000)	2	1863140000	1862720000	1862810000	1863890000	2429820000		1105060000	
	3	1863150000	/	1862840000	/	2128630000	/		/
	4	1863160000	/	1862860000	/		/		/
44 (2017990000)	3	/	1862750000	/	1863970000	/		/	
	4	/	1862770000	/	1863980000	/		/	
	5	1863170000	1862790000	1862870000					
	6	1863180000	1862820000	1862880000					
	7	1863190000	/		/		/		/
	8	1863200000	/	1862900000	/		/		/
56 (1348070000)	7	/	1862830000	/		/		/	
	8	/	1862850000	/		/		/	
	9	1863210000	/		/		/		/
	10	1863220000	/	1862930000	/		/		/
88 (1396710000)	9	/	1430360000	/	1430370000	/		/	
	10	/	1430380000	/	1430390000	/		/	
	11	1430230000	1430400000		1430420000				
	12	1430250000	1430430000	1430240000	1359450000				
	13	1430270000	1430440000	1430260000	1430450000				
	14	1430290000	1430470000	1430280000	1430480000				
	15	1430330000	1430490000	1430320000	1430500000				
	16	1430350000	1430510000	1430340000	1430520000				

TAPE UND REEL GEMAESS IEC 286-3 (EN 60286-3) /
TAPE AND REEL ACCORDING TO IEC 286-3 (EN 60286-3)

84755/5
04.11.15 AMANN_A 02
MODIFICATION

CAT.NO.:.

Weidmüller

3 36136 22
DRAWING NO. ISSUE NO.

SHEET 05 OF 05 SHEETS

	DATE	NAME
DRAWN	11.11.2004	POCTA_C
RESPONSIBLE		AMANN_A
CHECKED		
APPROVED		LANG_T

SCALE: 5:1
SUPERSEDES: .

SC-SMT 3.81/02...16/90..
STIFTLEISTE
MALE PLUG
In Prüfung / Verification

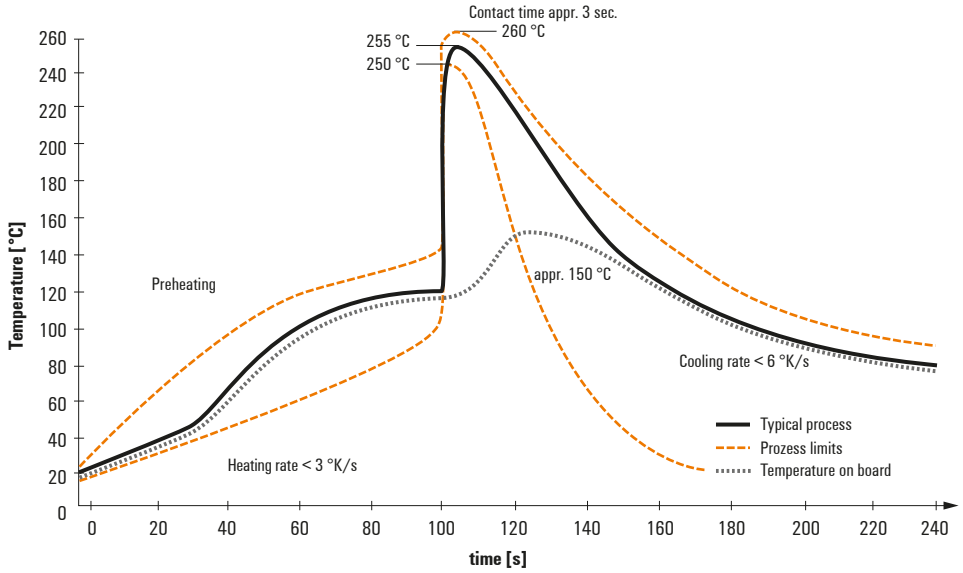
PRODUCT FILE: SC-SMT 3.81 7278

Wave Solder Profile

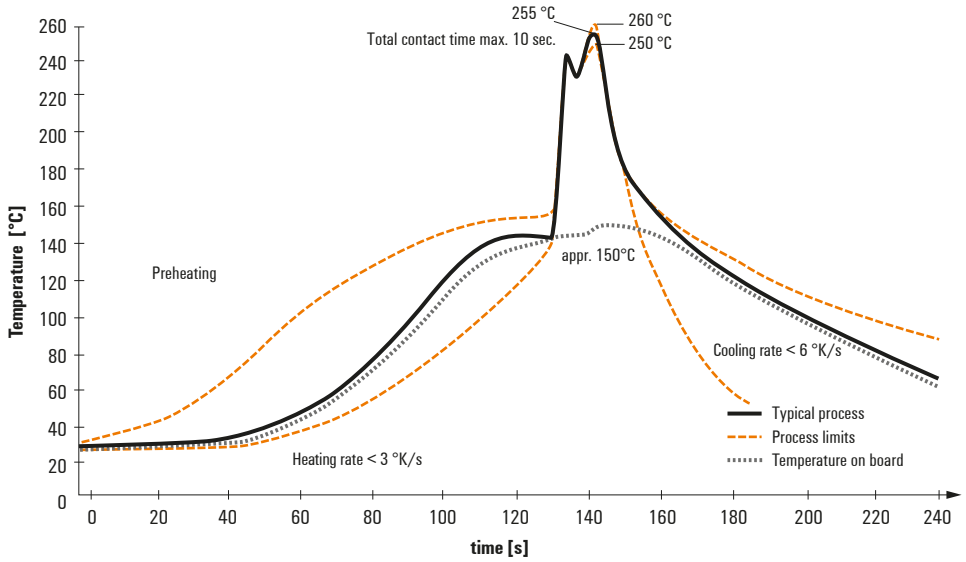
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:
- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Reflow Solder Profile

Recommended reflow soldering profile

Weidmüller Interface GmbH & Co. KG
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Germany
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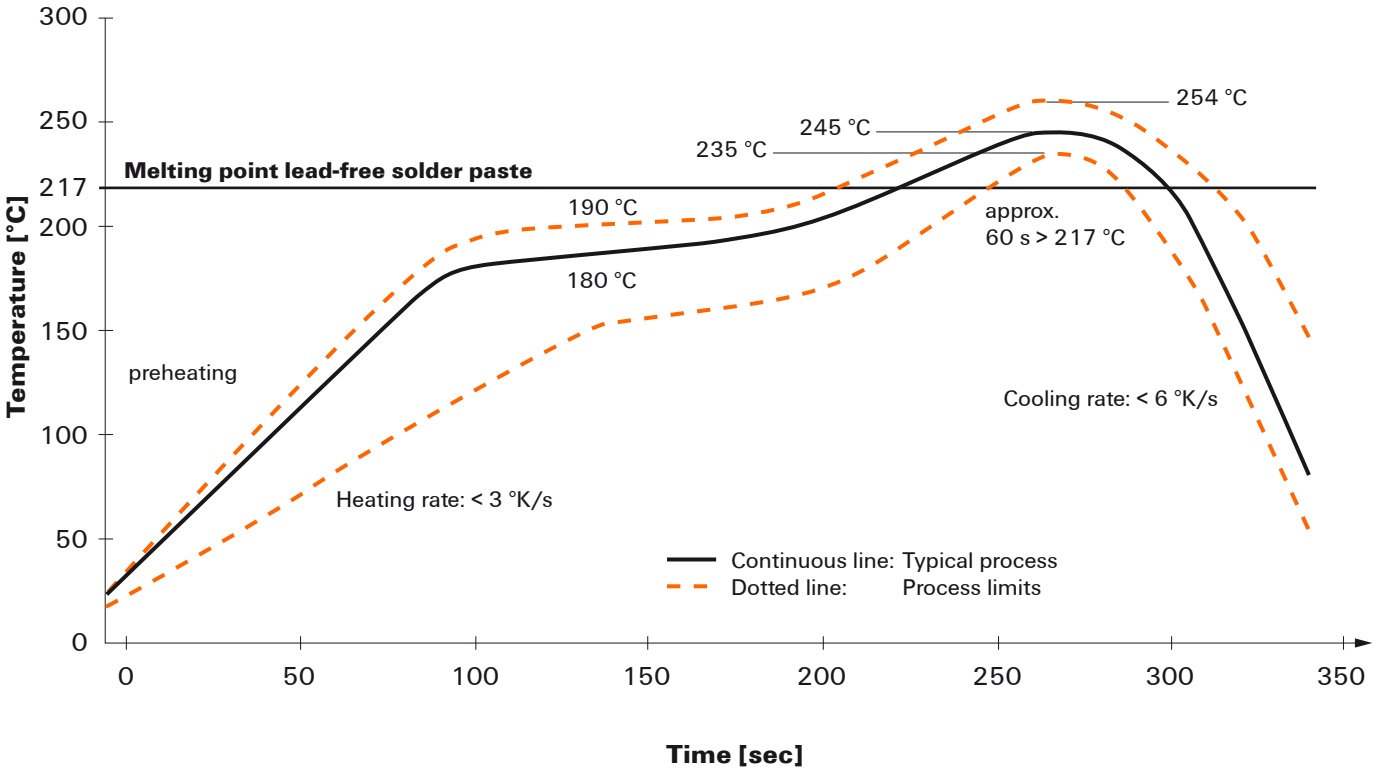
Fax: +49 5231 14-292083
www.weidmueller.com



Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically ≤ +3K/s. In parallel the solder paste is ‚activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at ≥ -6K/s solder is cured. Board and components cool down while avoiding cold cracks.